



EMO 3-3 Lemoyne

M-2 starts, pass #1 left to M-1

M-1 pass #2 to A-1

A-1 pass #3 back to M-1

M-1 pass #4 back to M-2 while A-1 cuts to X area , A2 replaces A1, A-3 cuts to crease and M-3 replaces A-3

M-2 pass #5 to M-3

M-2 cuts hard to Y area, M-3 pass #6 back to M-2 for first option shot or second option pass to M-1 @ Z area for shot